

Technical Data Sheet



ALCOM LG2 PC 1000 UV CC1323-20

Base Polymer	Polycarbonate
Filler/Additive System	special filler,UV stabilised
Special Features	high light transmission,light scattering,good flow
Market Segment	Automotive,Lighting
Application Area	lighting,light transparent components
Typical Applications	light guides,display elements,operating elements

Pre-Drying Conditions	120 °C in a dry air (dessiccant) dryer for 2-3 h max. moisture content <0,02 %
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Processing Injection Moulding	melt temperature 270-300 °C mould temperature 80-100 °C
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Storage	dry, protected from light
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Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2450	MPa	ISO 178
Flexural Stress (3.5% Strain)	76	MPa	ISO 178
Tensile Modulus	2400	MPa	ISO 527
Tensile Stress at Yield	66	MPa	ISO 527
Tensile Elongation at Yield	6	%	ISO 527
Tensile Elongation at Break	70	%	ISO 527
Impact Strength (Charpy, 23°C)	no break	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	no break	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	8	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	8	kJ/m ²	ISO 179/1eA
Thermal Properties			
Vicat B50	142	°C	ISO 306
HDT / A (1,8 MPa)	124	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	20	cm ³ /10min	ISO 1133
MVR temperature	300	°C	-
MVR load	1.2	kg	-
Shrinkage (24h)	0.6 - 0.9	%	ISO 294-4
Physical Properties			
Density	1180	kg/m ³	ISO 1183
Flammability			
Flammability (0.75 mm)	V-2	class	UL 94

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Flammability (1.5 mm)

HB

class

UL 94

Optical Properties

Total Transmission T(Y) (d=1,0mm, A, 2°)	86	%	ISO 13468
Total Transmission T(Y) (d=2,0mm, A, 2°)	85	%	ISO 13468
Total Transmission T(Y) (d=3,0mm, A, 2°)	81	%	ISO 13468
Total Transmission T(Y) (d=4,0mm, A, 2°)	76	%	ISO 13468
Haze T(Y) (d=1,0 mm, A, 2°)	93	%	ISO 13468
Haze T(Y) (d=2,0 mm, A, 2°)	94.5	%	ISO 13468
Haze T(Y) (d=3,0 mm, A, 2°)	95	%	ISO 13468
Haze T(Y) (d=4,0 mm, A, 2°)	95	%	ISO 13468
Half Power Angle T(Y) (d=1,0mm, A, 2°, high res.)	8	°	-
Half Power Angle T(Y) (d=4,0mm, A, 2°, high res.)	22	°	-

Diagrams

Stress-Strain

